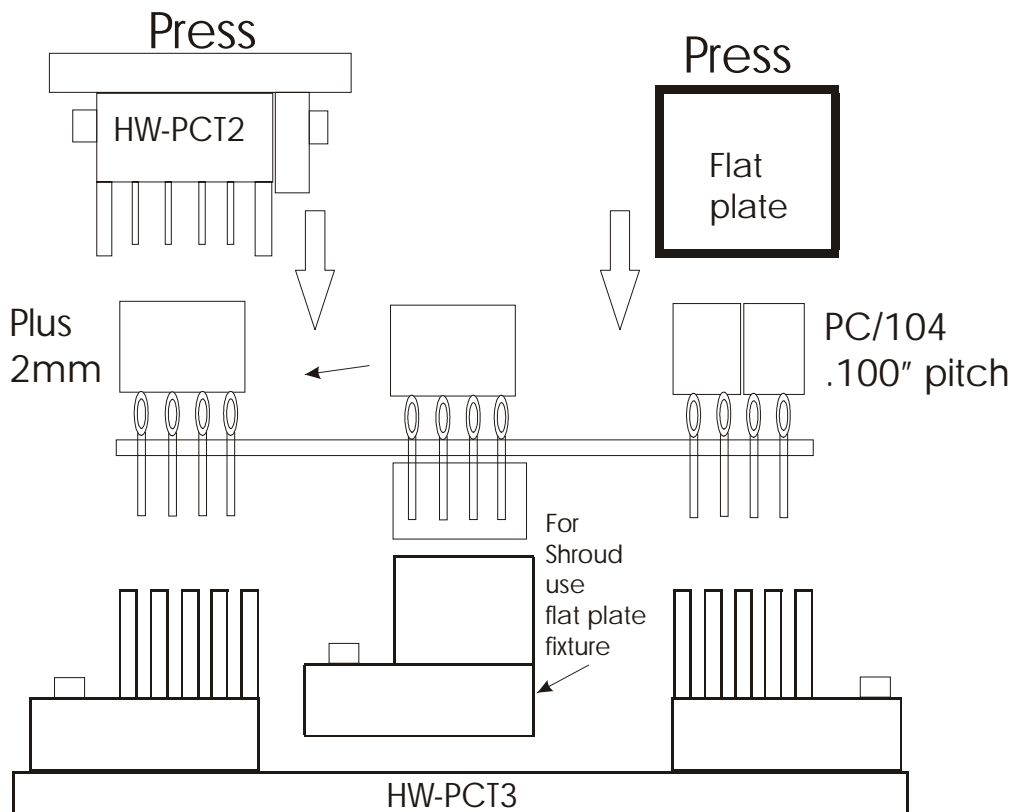


Tooling Process Specification HW-PCT3 PC/104 and PC/104-Plus bottom press fixture



PC/104 connectors (1185PF, 1184PF series)

1) insert connector into PCB. 2) place PCB into HW-PCT3 bottom fixture with connector pins fitting into the blades of the support fixture. 3) use flat rock press to push on the top of the connector til connector sits against the board.

PC/104-Plus connectors (1241PF series)

1) insert connector into PCB. 2) insert board and connector into the fixture fitting the pins into the blades of the support fixture. 3) insert the upper press fixture HW-PCT2 into the connector. 4) push on the top of the HW-PCT2 fixture til the connector sits against the board.

PC/104-Plus connectors (1243PF series, use of shroud)

For the 1243PF, use the bottom shroud as the support fixture. When using the shroud, use the flat plate fixture pictured above.

					COMM CON CONNECTORS Inc.	TITLE Press Fixture for PC/104		
	initial release	JA		10/13/02		SIZE	DRAWING NO	REV
LTR	Revision	DR	CHK	DATE		A	21003	